

Vibrations of rotors partially filled with liquids in hydrodynamically lubricated journal bearings

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Motivation

http://www.miele.de



washing machines

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Motivation





functional integration (lubrication, cooling) in electrical drives

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Literature

- General rotordynamics
 - Laval 1883
 - Gasch & Nordmann & Pfützner 2006
- Rotors in hydrodynamically lubricated journal bearings
 - Reynolds 1886
 - Sommerfeld 1955
 - Moser 1993
- Fluid filled rigid bodies
 - Stokes 1847
 - Kollmann 1962
 - Moiseyev & Rumyantsev 1968
 - Ibrahim 2005
 - Derendyaev & Vostrukhov & Soldatov 2006



Outline

- Modelling
 - rotor model
 - bearing model
 - liquid filling model
- Results
 - transient run-up simulation
 - bifurcation analysis of stationary solutions



Modelling
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 F. Moser, Stabilität und Verzweigungsverhalten..., Dissertation TU Wien, 1993]

Bearing model



Rotor shaft in radial bearings

Reynolds' equation describes the pressure distribution in the lubrication film

$$\frac{1}{R_B^2}\frac{\partial}{\partial\varphi}\left(\frac{h^3}{\eta_B}\frac{\partial p}{\partial z}\right) + \frac{\partial}{\partial z}\left(\frac{h^3}{\eta_B}\frac{\partial p}{\partial z}\right) = 12\frac{\partial h}{\partial t} + 6\omega\frac{\partial h}{\partial\varphi}$$

Modelling
 [F. Moser, Stabilität und Verzweigungsverhalten..., Dissertation TU Wien, 1993]

Bearing model



Rotor shaft in radial bearings

nondimensionalization reveals simplification for short bearings

$$\bar{z} = \frac{2z}{B_B}, \qquad H = \frac{h}{C}, \qquad \tau = \omega t, \qquad \Pi = \frac{C^2}{R_B^2} \frac{p}{\eta_B \omega},$$
$$\frac{\partial}{\partial \varphi} \left(H^3 \frac{\partial \Pi}{\partial \bar{z}} \right) + \underbrace{\left(\frac{2R_B}{B_B}\right)^2}_{\gg 1} \frac{\partial}{\partial \bar{z}} \left(H^3 \frac{\partial \Pi}{\partial \bar{z}} \right) = 12 \frac{\partial H}{\partial \tau} + 6 \frac{\partial H}{\partial \varphi}$$

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Hodelling (F. Moser, Stabilität und Verzweigungsverhalten..., Dissertation TU Wien, 1993)

Bearing model



$$F_{Bx}(e_B, e'_B, \gamma, \gamma') = -R_B \int_{-B_B/2}^{B_B/2} \int_{\Phi_1}^{\Phi_2} p(\Phi, z, e_B, e'_B, \gamma, \gamma') \cos \Phi \, \mathrm{d}\Phi \mathrm{d}z,$$

$$F_{By}(e_B, e'_B, \gamma, \gamma') = -R_B \int_{-B_B/2}^{B_B/2} \int_{\Phi_1}^{\Phi_2} p(\Phi, z, e_B, e'_B, \gamma, \gamma') \sin \Phi \, \mathrm{d}\Phi \mathrm{d}z.$$

Liquid filling



Liquid model and its reduction to a rigid body

friction force between rotor ("disk") and liquid ("ring")

$$\mathbf{f}_{\eta} = -\xi(\mathbf{v}_R - \mathbf{v}_D) - \zeta \mathbf{e}_z \times (\mathbf{v}_R - \mathbf{v}_D).$$

integrated along contact line of length $L = 2\pi R_R$ contributes to resulting force

$$\begin{split} F_{Fx} &= -k_R(x_R - x_D) - \xi L \big((\dot{x}_R - \dot{x}_D) + (y_R - y_D) \dot{\varphi}_D \big) \\ &+ \zeta L \big((\dot{y}_R - \dot{y}_D) - (x_R - x_D) \dot{\varphi}_D \big) \\ F_{Fy} &= -k_R(y_R - y_D) - \xi L \big((\dot{y}_R - \dot{y}_D) - (x_R - x_D) \dot{\varphi}_D \big) \\ &- \zeta L \big((\dot{x}_R - \dot{x}_D) + (y_R - y_D) \dot{\varphi}_D \big) \end{split}$$

[N.V. Derendyaev et al., Stability and Andronov-Hopf-Bifurcation..., Transactions of ASME, 2006]



stability limit for a balanced, rigid rotor partially filled with liquid in isotropic, linear visco-elastic bearings and without external force fields

[N.V. Derendyaev et al., Stability and Andronov-Hopf-Bifurcation..., Transactions of ASME, 2006]



visco-elastic bearings and without external force fields

[N.V. Derendyaev et al., Stability and Andronov-Hopf-Bifurcation..., Transactions of ASME, 2006]



stability limit for a balanced, rigid rotor partially filled with liquid in isotropic, linear visco-elastic bearings and without external force fields

Modelling [N.V. Derendyaev et al., Stability and Andronov-Hopf-Bifurcation..., Transactions of ASME, 2006]

Limitations of the reduced model



the discrete model approximates the continuous model under the assumptions of

- a ring-shaped distribution of the liquid in the rotor, i.e. the rotational speed must be sufficiently high and be reached without prior instabilities
- only the slow wave mode is approximated accurately, i.e. the accelerations must be slowly enough not to excite higher wave modes



for prescribed rotational speed $\dot{\varphi}_D(t)$ translational and rotational motion decouple

$$\begin{aligned} \mathbf{M}\ddot{\mathbf{x}} + (\mathbf{D} + \mathbf{G})\dot{\mathbf{x}} + (\mathbf{K} + \mathbf{Z})\mathbf{x} &= \mathbf{f}(t, \mathbf{x}, \dot{\mathbf{x}}) \\ J_R \ddot{\varphi}_R + \xi L R_R^2 \dot{\varphi}_R &= \xi L R_R^2 \dot{\varphi}_D(t) \end{aligned}$$

$$\mathbf{M} = \begin{bmatrix} m_B & 0 & 0 & 0 & 0 & 0 \\ 0 & m_B & 0 & 0 & 0 & 0 \\ 0 & 0 & m_D & 0 & 0 & 0 \\ 0 & 0 & 0 & m_D & 0 & 0 \\ 0 & 0 & 0 & 0 & m_R & 0 \\ 0 & 0 & 0 & 0 & 0 & m_R \end{bmatrix}$$

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$$\begin{aligned} \mathbf{M}\ddot{\mathbf{x}} + (\mathbf{D} + \mathbf{G})\dot{\mathbf{x}} + (\mathbf{K} + \mathbf{Z})\mathbf{x} &= \mathbf{f}(t, \mathbf{x}, \dot{\mathbf{x}}) \\ J_R \ddot{\varphi}_R + \xi L R_R^2 \dot{\varphi}_R &= \xi L R_R^2 \dot{\varphi}_D(t) \end{aligned}$$

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$$\mathbf{K} = \begin{bmatrix} k_D & 0 & -k_D & 0 & 0 & 0\\ 0 & k_D & 0 & -k_D & 0 & 0\\ -k_D & 0 & k_D + \tilde{k} & 0 & -\tilde{k} & 0\\ 0 & -k_D & 0 & k_D + \tilde{k} & 0 & -\tilde{k}\\ 0 & 0 & -\tilde{k} & 0 & \tilde{k} & 0\\ 0 & 0 & 0 & -\tilde{k} & 0 & \tilde{k} \end{bmatrix}$$

with $\tilde{k} = k_R + \zeta L \dot{\varphi}_D$



for prescribed rotational speed $\dot{\varphi}_D(t)$ translational and rotational motion decouple

$$\begin{aligned} \mathbf{M}\ddot{\mathbf{x}} + (\mathbf{D} + \mathbf{G})\dot{\mathbf{x}} + (\mathbf{K} + \mathbf{Z})\mathbf{x} &= \mathbf{f}(t, \mathbf{x}, \dot{\mathbf{x}}) \\ J_R \ddot{\varphi}_R + \xi L R_R^2 \dot{\varphi}_R &= \xi L R_R^2 \dot{\varphi}_D(t) \end{aligned}$$

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$$\begin{aligned} \mathbf{M}\ddot{\mathbf{x}} + (\mathbf{D} + \mathbf{G})\dot{\mathbf{x}} + (\mathbf{K} + \mathbf{Z})\mathbf{x} &= \mathbf{f}(t, \mathbf{x}, \dot{\mathbf{x}}) \\ J_R \ddot{\varphi}_R + \xi L R_R^2 \dot{\varphi}_R &= \xi L R_R^2 \dot{\varphi}_D(t) \end{aligned}$$

$$\mathbf{f} = \begin{bmatrix} F_{Bx}(x_B, \dot{x}_B, y_B, \dot{y}_B) + m_B g \\ F_{By}(x_B, \dot{x}_B, y_B, \dot{y}_B) \\ m_D e_D(\dot{\varphi}_D^2 \cos \varphi_D + \ddot{\varphi}_D \sin \varphi_D) + m_D g \\ m_D e_D(\dot{\varphi}_D^2 \sin \varphi_D - \ddot{\varphi}_D \cos \varphi_D) \\ m_R g \\ 0 \end{bmatrix}$$

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displacement of rotor disk for empty rotor (dotted line), filled rotor (solid line) and equivalent-mass rotor (dashed line)

Results



Run-up simulation $\dot{\varphi}_D(t) = \omega_s + \alpha t$



displacement of rotor shaft in bearings for empty rotor (dotted line), filled rotor (solid line) and equivalent-mass rotor (dashed line)



Run-up simulation $\dot{\varphi}_D(t) = \omega_s + \alpha t$



trajectories of the rotor disk for empty rotor (dotted line), filled rotor (solid line) and equivalent-mass rotor (dashed line)



Nondimensionalization

coordinates	$\bar{x}_i = rac{x_i}{C}$, $\bar{y}_i = rac{y_i}{C}$	i = B, D, (R)
time	$\tau = \omega t$	$\omega = \dot{\varphi}_D = {\sf constant}$
angular frequency	$\bar{\omega} = \omega \sqrt{C/g}$	
masses	$\bar{m}_i = \frac{m_i}{m}$	i=B,D,(R)
damping/friction	$\bar{d}_i = \frac{d_i}{m} \sqrt{\frac{C}{g}}$	$i=a,\xi,\zeta$
stiffnesses	$\bar{k}_i = \frac{C}{mg} k_i$	i = D, (R)
imbalance	$\rho = \frac{e_D}{C}$	
reciprocal load parameter	$\sigma = \frac{1}{2} \frac{R_B B_B^3 \eta_B}{C^2 m \sqrt{Cg}}$	$S_m = \sigma \bar{\omega}$
moment of inertia	$\bar{J}_R = \frac{J_R}{mR_RC}$	
rotational damping	$\bar{d}_R = \frac{\xi L R_R}{m\sqrt{Cg}}$	



$$\bar{\mathbf{M}}\bar{\omega}^{2}\bar{\mathbf{x}}'' + (\bar{\mathbf{D}} + \bar{\mathbf{G}})\bar{\omega}\bar{\mathbf{x}}' + (\bar{\mathbf{K}}_{0} + \bar{\mathbf{K}}_{1}\bar{\omega})\bar{\mathbf{x}} = \bar{\mathbf{f}}(\tau, \bar{\mathbf{x}}, \bar{\mathbf{x}}') \bar{J}_{R}\bar{\omega}^{2}\bar{\varphi}_{R}'' + \bar{d}_{R}\bar{\omega}\bar{\varphi}_{R}' = \bar{d}_{R}\bar{\omega}$$

$$\mathbf{M} = \begin{bmatrix} \bar{m}_B & 0 & 0 & 0 & 0 & 0 \\ 0 & \bar{m}_B & 0 & 0 & 0 & 0 \\ 0 & 0 & \bar{m}_D & 0 & 0 & 0 \\ 0 & 0 & 0 & \bar{m}_D & 0 & 0 \\ 0 & 0 & 0 & 0 & \bar{m}_R & 0 \\ 0 & 0 & 0 & 0 & 0 & \bar{m}_R \end{bmatrix}$$

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$$\bar{\mathbf{M}}\bar{\omega}^{2}\bar{\mathbf{x}}'' + (\bar{\mathbf{D}} + \bar{\mathbf{G}})\bar{\omega}\bar{\mathbf{x}}' + (\bar{\mathbf{K}}_{0} + \bar{\mathbf{K}}_{1}\bar{\omega})\bar{\mathbf{x}} = \bar{\mathbf{f}}(\tau, \bar{\mathbf{x}}, \bar{\mathbf{x}}') \bar{J}_{R}\bar{\omega}^{2}\bar{\varphi}_{R}'' + \bar{d}_{R}\bar{\omega}\bar{\varphi}_{R}' = \bar{d}_{R}\bar{\omega}$$

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$$\bar{\mathbf{M}}\bar{\omega}^{2}\bar{\mathbf{x}}'' + (\bar{\mathbf{D}} + \bar{\mathbf{G}})\bar{\omega}\bar{\mathbf{x}}' + (\bar{\mathbf{K}}_{0} + \bar{\mathbf{K}}_{1}\bar{\omega})\bar{\mathbf{x}} = \bar{\mathbf{f}}(\tau, \bar{\mathbf{x}}, \bar{\mathbf{x}}') \bar{J}_{R}\bar{\omega}^{2}\bar{\varphi}_{R}'' + \bar{d}_{R}\bar{\omega}\bar{\varphi}_{R}' = \bar{d}_{R}\bar{\omega}$$

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$$\bar{\mathbf{M}}\bar{\omega}^{2}\bar{\mathbf{x}}^{\prime\prime} + (\bar{\mathbf{D}} + \bar{\mathbf{G}})\bar{\omega}\bar{\mathbf{x}}^{\prime} + (\bar{\mathbf{K}}_{0} + \bar{\mathbf{K}}_{1}\bar{\omega})\bar{\mathbf{x}} = \bar{\mathbf{f}}(\tau, \bar{\mathbf{x}}, \bar{\mathbf{x}}^{\prime}) \bar{J}_{R}\bar{\omega}^{2}\bar{\varphi}_{R}^{\prime\prime} + \bar{d}_{R}\bar{\omega}\bar{\varphi}_{R}^{\prime} = \bar{d}_{R}\bar{\omega}$$

$$\bar{\mathbf{K}}_{0} = \begin{bmatrix} \bar{k}_{D} & 0 & -\bar{k}_{D} & 0 & 0 & 0\\ 0 & \bar{k}_{D} & 0 & -\bar{k}_{D} & 0 & 0\\ -\bar{k}_{D} & 0 & \bar{k}_{D} + \bar{k}_{R} & 0 & -\bar{k}_{R} & 0\\ 0 & -\bar{k}_{D} & 0 & \bar{k}_{D} + \bar{k}_{R} & 0 & -\bar{k}_{R}\\ 0 & 0 & -\bar{k}_{R} & 0 & \bar{k}_{R} & 0\\ 0 & 0 & 0 & -\bar{k}_{R} & 0 & \bar{k}_{R} \end{bmatrix}$$

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$$\bar{\mathbf{M}}\bar{\omega}^{2}\bar{\mathbf{x}}'' + (\bar{\mathbf{D}} + \bar{\mathbf{G}})\bar{\omega}\bar{\mathbf{x}}' + (\bar{\mathbf{K}}_{0} + \bar{\mathbf{K}}_{1}\bar{\omega})\bar{\mathbf{x}} = \bar{\mathbf{f}}(\tau, \bar{\mathbf{x}}, \bar{\mathbf{x}}') \bar{J}_{R}\bar{\omega}^{2}\bar{\varphi}_{R}'' + \bar{d}_{R}\bar{\omega}\bar{\varphi}_{R}' = \bar{d}_{R}\bar{\omega}$$

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$$\bar{\mathbf{M}}\bar{\omega}^{2}\bar{\mathbf{x}}'' + (\bar{\mathbf{D}} + \bar{\mathbf{G}})\bar{\omega}\bar{\mathbf{x}}' + (\bar{\mathbf{K}}_{0} + \bar{\mathbf{K}}_{1}\bar{\omega})\bar{\mathbf{x}} = \bar{\mathbf{f}}(\tau, \bar{\mathbf{x}}, \bar{\mathbf{x}}') \bar{J}_{R}\bar{\omega}^{2}\bar{\varphi}_{R}'' + \bar{d}_{R}\bar{\omega}\bar{\varphi}_{R}' = \bar{d}_{R}\bar{\omega}$$

$$\mathbf{f} = \begin{bmatrix} S_m f_x(\bar{x}_B, \bar{x}'_B, \bar{y}_B, \bar{y}'_B) + \bar{m}_B \\ S_m f_y(\bar{x}_B, \bar{x}'_B, \bar{y}_B, \bar{y}'_B) \\ \bar{m}_D \rho \bar{\omega}^2 \cos \tau + \bar{m}_D \\ \bar{m}_D \rho \bar{\omega}^2 \sin \tau \\ \bar{m}_R \\ 0 \end{bmatrix}$$

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Bifurcation analysis



dimensionless rotor angular velocity versus dimensionless rotor disk position for empty rotor (dotted line), filled rotor (solid line) and equivalent-mass rotor (dashed line)

Image: A math a math

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Bifurcation analysis



path of the first bifurcation point in dependence on dimensionless angular velocity and dimensionless reciprocal load parameter for empty rotor (dotted line), filled rotor (solid line) and equivalent-mass rotor (dashed line)

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Summary

- liquid filled rotors in hydrodynamically lubricated journal bearings have been reduced to a minimal model with 6-DoF (prescribed rotational speed) which is well suited for repeated evaluations and inclusion in further studies
- the liquid filling has a major influence on the rotor dynamics, so far only destabilizing effects have been observed

Outlook

- verify the results by comparison with reference results from the literature
- develop model order reduction of the liquid ("continuous model") to the rigid body ("discrete model") into functional expressions
- investigate influence of all parameters (11 groups)
- search for synchronization and stabilization effects

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parameter values

- R_B 3e-3 m
- B_B 3e-3 m
- C 1e-5 m
- η_B 10e-3 Pa s
- m_B 1e-3 kg
- m_D 99e-3 kg
- *e*_D **1e-6 m**
- *k*_D 2e6 N/m
- d_a 1e1 Ns/m
- g 9.81 m/s²

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parameter values

- m_R 75.4e-3 kg
- J_R 6e-8 kg m²
- *R_R* 2.8e-3 m
- k_R 1.26e7 N/m
- *ξL* 18.8 Ns/m
- *ζL* -2.33e3 Ns/m
- m_F 150e-3 kg
- u_F 1e-6 m²/s
- δ 0.9

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parameter values

\bar{m}_B	5.7e-3	10e-3
\bar{m}_D	5.6e-1	9.9e-1
ρ	0.1	
\bar{k}_D	11.62	20.39
σ	2.33	4.09
\bar{d}_a	57.5e-3	101e-3
\bar{m}_R	430e-3	
\bar{J}_R	12.47	
\bar{k}_R	7.3e1	
\bar{d}_{ξ}	0.108	
\bar{d}_{ζ}	-13.42	
\bar{d}_R	29.9	